



SOLID CARBIDE DRILL

Solid Carbide Drill

Naming Rules	H02
SCD45 (3D) Series	H03
SCD45 (5D) Series	H06
SCD55 (3D) Series	H09
SCD55 (5D) Series	H12



SOLID CARBIDE DRILL



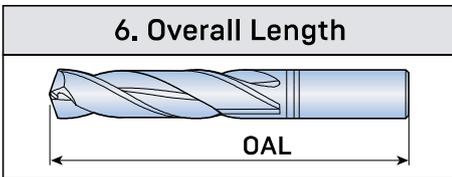
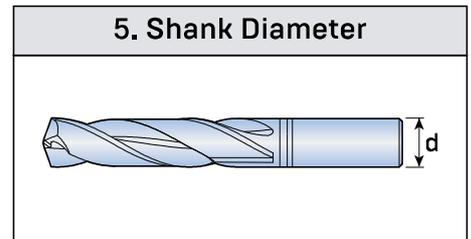
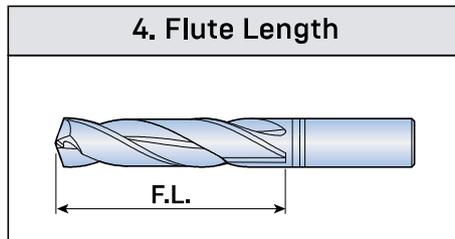
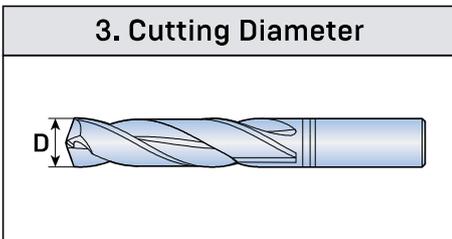


Solid Carbide Drill Naming Rules

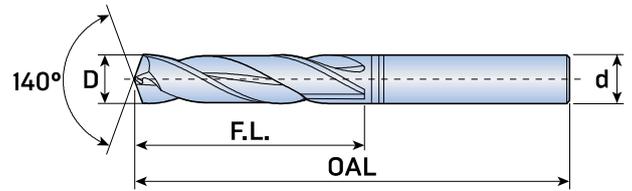
- SCD**
1
- 45**
2
- 1.0**
3
- 3.0**
4
- 4**
5
- 34**
6
- 2F**
7

1. Endmill Type	
SCD	Solid Carbide Drill

2. HRC	
45	45 HRC
55	55 HRC



7. No. of Flute		
2F	2 Flutes	
4F	4 Flutes	

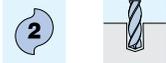
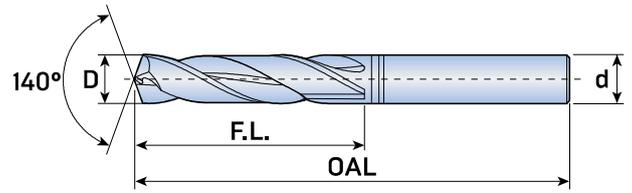


45 HRC Two Flute SC Twist Drill (3D)
SCD45 Series



Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD45-1.0-3.0-4-34-2F	1.0	3.0	4.0	34.0	2	●
SCD45-1.1-3.3-4-36-2F	1.1	3.3	4.0	36.0	2	●
SCD45-1.2-3.6-4-38-2F	1.2	3.6	4.0	38.0	2	●
SCD45-1.3-3.9-4-38-2F	1.3	3.9	4.0	38.0	2	●
SCD45-1.4-4.2-4-40-2F	1.4	4.2	4.0	40.0	2	●
SCD45-1.5-4.5-4-40-2F	1.5	4.5	4.0	40.0	2	●
SCD45-1.6-4.8-4-43-2F	1.6	4.8	4.0	43.0	2	●
SCD45-1.7-5.1-4-43-2F	1.7	5.1	4.0	43.0	2	●
SCD45-1.8-5.4-4-46-2F	1.8	5.4	4.0	46.0	2	●
SCD45-1.9-5.7-4-46-2F	1.9	5.7	4.0	46.0	2	●
SCD45-2.0-6.0-4-49-2F	2.0	6.0	4.0	49.0	2	●
SCD45-2.1-6.3-4-49-2F	2.1	6.3	4.0	49.0	2	●
SCD45-2.2-6.6-4-60-2F	2.2	6.6	4.0	60.0	2	●
SCD45-2.3-6.9-4-60-2F	2.3	6.9	4.0	60.0	2	●
SCD45-2.4-7.2-4-60-2F	2.4	7.2	4.0	60.0	2	●
SCD45-2.5-7.5-4-60-2F	2.5	7.5	4.0	60.0	2	●
SCD45-2.6-7.8-4-60-2F	2.6	7.8	4.0	60.0	2	●
SCD45-2.7-8.1-4-60-2F	2.7	8.1	4.0	60.0	2	●
SCD45-2.8-8.4-4-60-2F	2.8	8.4	4.0	60.0	2	●
SCD45-2.9-8.7-4-60-2F	2.9	8.7	4.0	60.0	2	●
SCD45-3.0-9.0-4-60-2F	3.0	9.0	4.0	60.0	2	●
SCD45-3.1-9.3-4-60-2F	3.1	9.3	4.0	60.0	2	●
SCD45-3.2-9.6-4-60-2F	3.2	9.6	4.0	60.0	2	●
SCD45-3.3-9.9-4-60-2F	3.3	9.9	4.0	60.0	2	●
SCD45-3.4-10.2-4-60-2F	3.4	10.2	4.0	60.0	2	●
SCD45-3.5-10.5-4-60-2F	3.5	10.5	4.0	60.0	2	●
SCD45-3.6-10.8-4-60-2F	3.6	10.8	4.0	60.0	2	●
SCD45-3.7-11.1-4-60-2F	3.7	11.1	4.0	60.0	2	●
SCD45-3.8-11.4-4-60-2F	3.8	11.4	4.0	60.0	2	●
SCD45-3.9-11.7-4-60-2F	3.9	11.7	4.0	60.0	2	●
SCD45-4.0-12.0-4-60-2F	4.0	12.0	4.0	60.0	2	●
SCD45-4.1-12.3-6-60-2F	4.1	12.3	6.0	60.0	2	●
SCD45-4.2-12.6-6-60-2F	4.2	12.6	6.0	60.0	2	●
SCD45-4.3-12.9-6-60-2F	4.3	12.9	6.0	60.0	2	●
SCD45-4.4-13.2-6-60-2F	4.4	13.2	6.0	60.0	2	●
SCD45-4.5-13.5-6-60-2F	4.5	13.5	6.0	60.0	2	●
SCD45-4.6-13.8-6-60-2F	4.6	13.8	6.0	60.0	2	●
SCD45-4.7-14.1-6-60-2F	4.7	14.1	6.0	60.0	2	●
SCD45-4.8-14.4-6-60-2F	4.8	14.4	6.0	60.0	2	●

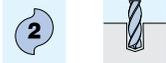
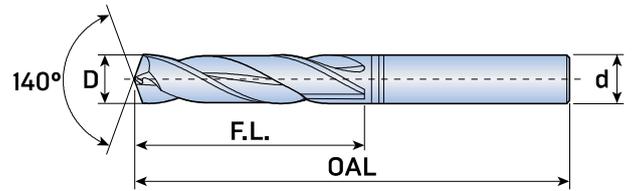
● - Always Stock Available ○ - Make to Order



45 HRC Two Flute SC Twist Drill (3D)
SCD45 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD45-4.9-14.7-6-60-2F	4.9	14.7	6.0	60.0	2	●
SCD45-5.0-15.0-6-60-2F	5.0	15.0	6.0	60.0	2	●
SCD45-5.1-15.3-6-60-2F	5.1	15.3	6.0	60.0	2	●
SCD45-5.2-15.6-6-60-2F	5.2	15.6	6.0	60.0	2	●
SCD45-5.3-15.9-6-60-2F	5.3	15.9	6.0	60.0	2	●
SCD45-5.4-16.2-6-60-2F	5.4	16.2	6.0	60.0	2	●
SCD45-5.5-16.5-6-60-2F	5.5	16.5	6.0	60.0	2	●
SCD45-5.6-16.8-6-60-2F	5.6	16.8	6.0	60.0	2	●
SCD45-5.7-17.1-6-60-2F	5.7	17.1	6.0	60.0	2	●
SCD45-5.8-17.4-6-60-2F	5.8	17.4	6.0	60.0	2	●
SCD45-5.9-17.7-6-60-2F	5.9	17.7	6.0	60.0	2	●
SCD45-6.0-18.0-6-60-2F	6.0	18.0	6.0	60.0	2	●
SCD45-6.1-18.3-8-60-2F	6.1	18.3	8.0	60.0	2	●
SCD45-6.2-18.6-8-60-2F	6.2	18.6	8.0	60.0	2	●
SCD45-6.3-18.9-8-60-2F	6.3	18.9	8.0	60.0	2	●
SCD45-6.4-19.2-8-60-2F	6.4	19.2	8.0	60.0	2	●
SCD45-6.5-19.5-8-60-2F	6.5	19.5	8.0	60.0	2	●
SCD45-6.6-19.8-8-60-2F	6.6	19.8	8.0	60.0	2	●
SCD45-6.7-20.1-8-60-2F	6.7	20.1	8.0	60.0	2	●
SCD45-6.8-20.4-8-60-2F	6.8	20.4	8.0	60.0	2	●
SCD45-6.9-20.7-8-60-2F	6.9	20.7	8.0	60.0	2	●
SCD45-7.0-21.0-8-70-2F	7.0	21.0	8.0	70.0	2	●
SCD45-7.1-21.3-8-70-2F	7.1	21.3	8.0	70.0	2	●
SCD45-7.2-21.6-8-70-2F	7.2	21.6	8.0	70.0	2	●
SCD45-7.3-21.9-8-70-2F	7.3	21.9	8.0	70.0	2	●
SCD45-7.4-22.2-8-70-2F	7.4	22.2	8.0	70.0	2	●
SCD45-7.5-22.5-8-70-2F	7.5	22.5	8.0	70.0	2	●
SCD45-7.6-22.8-8-70-2F	7.6	22.8	8.0	70.0	2	●
SCD45-7.7-23.1-8-70-2F	7.7	23.1	8.0	70.0	2	●
SCD45-7.8-23.4-8-70-2F	7.8	23.4	8.0	70.0	2	●
SCD45-7.9-23.7-8-70-2F	7.9	23.7	8.0	70.0	2	●
SCD45-8.0-24.0-8-70-2F	8.0	24.0	8.0	70.0	2	●
SCD45-8.1-24.3-10-70-2F	8.1	24.3	10.0	70.0	2	●
SCD45-8.2-24.6-10-70-2F	8.2	24.6	10.0	70.0	2	●
SCD45-8.3-24.9-10-70-2F	8.3	24.9	10.0	70.0	2	●
SCD45-8.4-25.2-10-70-2F	8.4	25.2	10.0	70.0	2	●
SCD45-8.5-25.5-10-70-2F	8.5	25.5	10.0	70.0	2	●
SCD45-8.6-25.8-10-70-2F	8.6	25.8	10.0	70.0	2	●
SCD45-8.7-26.1-10-70-2F	8.7	26.1	10.0	70.0	2	●

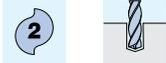
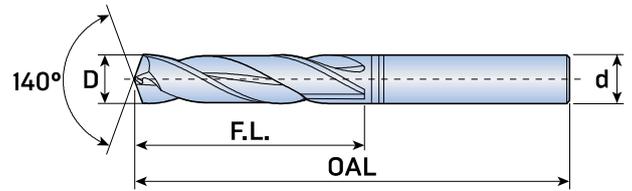
● - Always Stock Available ○ - Make to Order



45 HRC Two Flute SC Twist Drill (3D) SCD45 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD45-8.8-26.4-10-70-2F	8.8	26.4	10.0	70.0	2	●
SCD45-8.9-26.7-10-70-2F	8.9	26.7	10.0	70.0	2	●
SCD45-9.0-27.0-10-100-2F	9.0	27.0	10.0	100.0	2	●
SCD45-9.1-27.3-10-100-2F	9.1	27.3	10.0	100.0	2	●
SCD45-9.2-27.6-10-100-2F	9.2	27.6	10.0	100.0	2	●
SCD45-9.3-27.9-10-100-2F	9.3	27.9	10.0	100.0	2	●
SCD45-9.4-28.2-10-100-2F	9.4	28.2	10.0	100.0	2	●
SCD45-9.5-28.5-10-100-2F	9.5	28.5	10.0	100.0	2	●
SCD45-9.6-28.8-10-100-2F	9.6	28.8	10.0	100.0	2	●
SCD45-9.7-29.1-10-100-2F	9.7	29.1	10.0	100.0	2	●
SCD45-9.8-29.4-10-100-2F	9.8	29.4	10.0	100.0	2	●
SCD45-9.9-29.7-10-100-2F	9.9	29.7	10.0	100.0	2	●
SCD45-10.0-30.0-10-100-2F	10.0	30.0	10.0	100.0	2	●
SCD45-10.1-30.3-12-100-2F	10.1	30.3	12.0	100.0	2	●
SCD45-10.2-30.6-12-100-2F	10.2	30.6	12.0	100.0	2	●
SCD45-10.3-30.9-12-100-2F	10.3	30.9	12.0	100.0	2	●
SCD45-10.4-31.2-12-100-2F	10.4	31.2	12.0	100.0	2	●
SCD45-10.5-31.5-12-100-2F	10.5	31.5	12.0	100.0	2	●
SCD45-10.6-31.8-12-100-2F	10.6	31.8	12.0	100.0	2	●
SCD45-10.7-32.1-12-100-2F	10.7	32.1	12.0	100.0	2	●
SCD45-10.8-32.4-12-100-2F	10.8	32.4	12.0	100.0	2	●
SCD45-10.9-32.7-12-100-2F	10.9	32.7	12.0	100.0	2	●
SCD45-11.0-33.0-12-100-2F	11.0	33.0	12.0	100.0	2	●
SCD45-11.5-34.5-12-100-2F	11.5	34.5	12.0	100.0	2	●
SCD45-12.0-36.0-12-120-2F	12.0	36.0	12.0	120.0	2	●

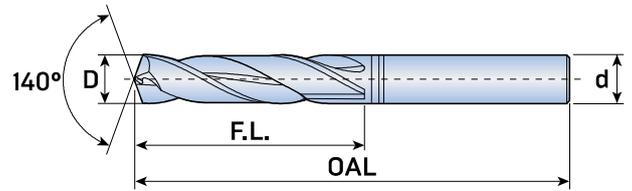
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45 HRC Two Flute SC Twist Drill (5D)
SCD45 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD45-1.0-5-4-34-2F	1.0	5.0	4.0	34.0	2	●
SCD45-1.1-5.5-4-36-2F	1.1	5.5	4.0	36.0	2	●
SCD45-1.2-6-4-38-2F	1.2	6.0	4.0	38.0	2	●
SCD45-1.3-6.5-4-38-2F	1.3	6.5	4.0	38.0	2	●
SCD45-1.4-7-4-40-2F	1.4	7.0	4.0	40.0	2	●
SCD45-1.5-7.5-4-40-2F	1.5	7.5	4.0	40.0	2	●
SCD45-1.6-8-4-43-2F	1.6	8.0	4.0	43.0	2	●
SCD45-1.7-8.5-4-43-2F	1.7	8.5	4.0	43.0	2	●
SCD45-1.8-9-4-46-2F	1.8	9.0	4.0	46.0	2	●
SCD45-1.9-9.5-4-46-2F	1.9	9.5	4.0	46.0	2	●
SCD45-2.0-10-4-49-2F	2.0	10.0	4.0	49.0	2	●
SCD45-2.1-10.5-4-60-2F	2.1	10.5	4.0	49.0	2	●
SCD45-2.2-11-4-60-2F	2.2	11.0	4.0	60.0	2	●
SCD45-2.3-11.5-4-60-2F	2.3	11.5	4.0	60.0	2	●
SCD45-2.4-12-4-60-2F	2.4	12.0	4.0	60.0	2	●
SCD45-2.5-12.5-4-60-2F	2.5	12.5	4.0	60.0	2	●
SCD45-2.6-13-4-60-2F	2.6	13.0	4.0	60.0	2	●
SCD45-2.7-13.5-4-60-2F	2.7	13.5	4.0	60.0	2	●
SCD45-2.8-14-4-60-2F	2.8	14.0	4.0	60.0	2	●
SCD45-2.9-14.5-4-60-2F	2.9	14.5	4.0	60.0	2	●
SCD45-3.0-15-4-60-2F	3.0	15.0	4.0	60.0	2	●
SCD45-3.1-15.5-4-60-2F	3.1	15.5	4.0	60.0	2	●
SCD45-3.2-16-4-60-2F	3.2	16.0	4.0	60.0	2	●
SCD45-3.3-16.5-4-60-2F	3.3	16.5	4.0	60.0	2	●
SCD45-3.4-17-4-60-2F	3.4	17.0	4.0	60.0	2	●
SCD45-3.5-17.5-4-60-2F	3.5	17.5	4.0	60.0	2	●
SCD45-3.6-18-4-60-2F	3.6	18.0	4.0	60.0	2	●
SCD45-3.7-18.5-4-60-2F	3.7	18.5	4.0	60.0	2	●
SCD45-3.8-19-4-60-2F	3.8	19.0	4.0	60.0	2	●
SCD45-3.9-19.5-4-60-2F	3.9	19.5	4.0	60.0	2	●
SCD45-4.0-20-4-60-2F	4.0	20.0	4.0	60.0	2	●
SCD45-4.1-20.5-6-60-2F	4.1	20.5	6.0	60.0	2	●
SCD45-4.2-21-6-60-2F	4.2	21.0	6.0	60.0	2	●
SCD45-4.3-21.5-6-60-2F	4.3	21.5	6.0	60.0	2	●
SCD45-4.4-22-6-60-2F	4.4	22.0	6.0	60.0	2	●
SCD45-4.5-22.5-6-60-2F	4.5	22.5	6.0	60.0	2	●
SCD45-4.6-23-6-60-2F	4.6	23.0	6.0	60.0	2	●
SCD45-4.7-23.5-6-60-2F	4.7	23.5	6.0	60.0	2	●
SCD45-4.8-24-6-60-2F	4.8	24.0	6.0	60.0	2	●

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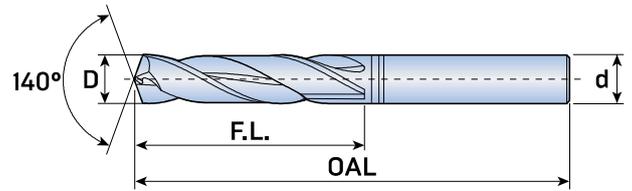


45 HRC Two Flute SC Twist Drill (5D)
SCD45 Series



Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD45-4.9-24.5-6-60-2F	4.9	24.5	6.0	60.0	2	●
SCD45-5.0-25-6-60-2F	5.0	25.0	6.0	60.0	2	●
SCD45-5.1-25.5-6-60-2F	5.1	25.5	6.0	60.0	2	●
SCD45-5.2-26-6-60-2F	5.2	26.0	6.0	60.0	2	●
SCD45-5.3-26.5-6-60-2F	5.3	26.5	6.0	60.0	2	●
SCD45-5.4-27-6-60-2F	5.4	27.0	6.0	60.0	2	●
SCD45-5.5-27.5-6-60-2F	5.5	27.5	6.0	60.0	2	●
SCD45-5.6-28-6-60-2F	5.6	28.0	6.0	60.0	2	●
SCD45-5.7-28.5-6-60-2F	5.7	28.5	6.0	60.0	2	●
SCD45-5.8-29-6-60-2F	5.8	29.0	6.0	60.0	2	●
SCD45-5.9-29.5-6-60-2F	5.9	29.5	6.0	60.0	2	●
SCD45-6.0-30-6-60-2F	6.0	30.0	6.0	60.0	2	●
SCD45-6.1-30.5-8-60-2F	6.1	30.5	8.0	60.0	2	●
SCD45-6.2-31-8-60-2F	6.2	31.0	8.0	60.0	2	●
SCD45-6.3-31.5-8-60-2F	6.3	31.5	8.0	60.0	2	●
SCD45-6.4-32-8-60-2F	6.4	32.0	8.0	60.0	2	●
SCD45-6.5-32.5-8-60-2F	6.5	32.5	8.0	60.0	2	●
SCD45-6.6-33-8-60-2F	6.6	33.0	8.0	60.0	2	●
SCD45-6.7-33.5-8-60-2F	6.7	33.5	8.0	60.0	2	●
SCD45-6.8-34-8-60-2F	6.8	34.0	8.0	60.0	2	●
SCD45-6.9-34.5-8-60-2F	6.9	34.5	8.0	60.0	2	●
SCD45-7.0-35-8-70-2F	7.0	35.0	8.0	70.0	2	●
SCD45-7.1-35.5-8-70-2F	7.1	35.5	8.0	70.0	2	●
SCD45-7.2-36-8-70-2F	7.2	36.0	8.0	70.0	2	●
SCD45-7.3-36.5-8-75-2F	7.3	36.5	8.0	70.0	2	●
SCD45-7.4-37-8-70-2F	7.4	37.0	8.0	70.0	2	●
SCD45-7.5-37.5-8-70-2F	7.5	37.5	8.0	70.0	2	●
SCD45-7.6-38-8-70-2F	7.6	38.0	8.0	70.0	2	●
SCD45-7.7-38.5-8-70-2F	7.7	38.5	8.0	70.0	2	●
SCD45-7.8-39-8-70-2F	7.8	39.0	8.0	70.0	2	●
SCD45-7.9-39.5-8-70-2F	7.9	39.5	8.0	70.0	2	●
SCD45-8.0-40-8-70-2F	8.0	40.0	8.0	70.0	2	●
SCD45-8.1-40.5-10-70-2F	8.1	40.5	10.0	70.0	2	●
SCD45-8.2-41-10-70-2F	8.2	41.0	10.0	70.0	2	●
SCD45-8.3-41.5-10-70-2F	8.3	41.5	10.0	70.0	2	●
SCD45-8.4-42-10-70-2F	8.4	42.0	10.0	70.0	2	●
SCD45-8.5-42.5-10-70-2F	8.5	42.5	10.0	70.0	2	●
SCD45-8.6-43-10-70-2F	8.6	43.0	10.0	70.0	2	●
SCD45-8.7-43.5-10-70-2F	8.7	43.5	10.0	70.0	2	●

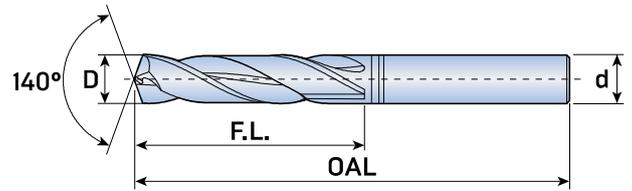
● - Always Stock Available ○ - Make to Order



45 HRC Two Flute SC Twist Drill (5D)
SCD45 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD45-8.8-44-10-70-2F	8.8	44.0	10.0	70.0	2	●
SCD45-8.9-44.5-10-70-2F	8.9	44.5	10.0	70.0	2	●
SCD45-9.0-45-10-100-2F	9.0	45.0	10.0	100.0	2	●
SCD45-9.1-45.5-10-100-2F	9.1	45.5	10.0	100.0	2	●
SCD45-9.2-46-10-100-2F	9.2	46.0	10.0	100.0	2	●
SCD45-9.3-46.5-10-100-2F	9.3	46.5	10.0	100.0	2	●
SCD45-9.4-47-10-100-2F	9.4	47.0	10.0	100.0	2	●
SCD45-9.5-47.5-10-100-2F	9.5	47.5	10.0	100.0	2	●
SCD45-9.6-48-10-100-2F	9.6	48.0	10.0	100.0	2	●
SCD45-9.7-48.5-10-100-2F	9.7	48.5	10.0	100.0	2	●
SCD45-9.8-49-10-100-2F	9.8	49.0	10.0	100.0	2	●
SCD45-9.9-49.5-10-100-2F	9.9	49.5	10.0	100.0	2	●
SCD45-10-50-10-100-2F	10.0	50.0	10.0	100.0	2	●
SCD45-10.1-50.5-10-100-2F	10.1	50.5	12.0	100.0	2	●
SCD45-10.2-51-10-100-2F	10.2	51.0	12.0	100.0	2	●
SCD45-10.3-51.5-10-100-2F	10.3	51.5	12.0	100.0	2	●
SCD45-10.4-52-10-100-2F	10.4	52.0	12.0	100.0	2	●
SCD45-10.5-52.5-10-100-2F	10.5	52.5	12.0	100.0	2	●
SCD45-10.6-53-10-100-2F	10.6	53.0	12.0	100.0	2	●
SCD45-10.7-53.5-10-100-2F	10.7	53.5	12.0	100.0	2	●
SCD45-10.8-54-10-100-2F	10.8	54.0	12.0	100.0	2	●
SCD45-10.9-54.5-10-100-2F	10.9	54.5	12.0	100.0	2	●
SCD45-11-55-10-100-2F	11.0	55.0	12.0	100.0	2	●
SCD45-11.5-57.5-10-100-2F	11.5	57.5	12.0	100.0	2	●
SCD45-12-60-10-120-2F	12.0	60.0	12.0	120.0	2	●

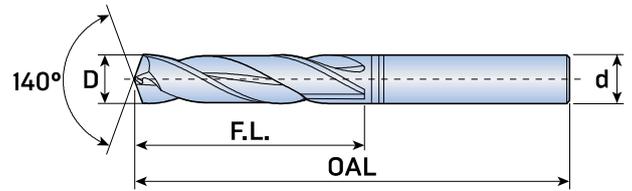
● - Always Stock Available ○ - Make to Order



55 HRC Two Flute SC Twist Drill (3D) SCD55 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD55-1.0-3.0-4-34-2F	1.0	3.0	4.0	34.0	2	●
SCD55-1.1-3.3-4-36-2F	1.1	3.3	4.0	36.0	2	●
SCD55-1.2-3.6-4-38-2F	1.2	3.6	4.0	38.0	2	●
SCD55-1.3-3.9-4-38-2F	1.3	3.9	4.0	38.0	2	●
SCD55-1.4-4.2-4-40-2F	1.4	4.2	4.0	40.0	2	●
SCD55-1.5-4.5-4-40-2F	1.5	4.5	4.0	40.0	2	●
SCD55-1.6-4.8-4-43-2F	1.6	4.8	4.0	43.0	2	●
SCD55-1.7-5.1-4-43-2F	1.7	5.1	4.0	43.0	2	●
SCD55-1.8-5.4-4-46-2F	1.8	5.4	4.0	46.0	2	●
SCD55-1.9-5.7-4-46-2F	1.9	5.7	4.0	46.0	2	●
SCD55-2.0-6.0-4-49-2F	2.0	6.0	4.0	49.0	2	●
SCD55-2.1-6.3-4-49-2F	2.1	6.3	4.0	49.0	2	●
SCD55-2.2-6.6-4-60-2F	2.2	6.6	4.0	60.0	2	●
SCD55-2.3-6.9-4-60-2F	2.3	6.9	4.0	60.0	2	●
SCD55-2.4-7.2-4-60-2F	2.4	7.2	4.0	60.0	2	●
SCD55-2.5-7.5-4-60-2F	2.5	7.5	4.0	60.0	2	●
SCD55-2.6-7.8-4-60-2F	2.6	7.8	4.0	60.0	2	●
SCD55-2.7-8.1-4-60-2F	2.7	8.1	4.0	60.0	2	●
SCD55-2.8-8.4-4-60-2F	2.8	8.4	4.0	60.0	2	●
SCD55-2.9-8.7-4-60-2F	2.9	8.7	4.0	60.0	2	●
SCD55-3.0-9.0-4-60-2F	3.0	9.0	4.0	60.0	2	●
SCD55-3.1-9.3-4-60-2F	3.1	9.3	4.0	60.0	2	●
SCD55-3.2-9.6-4-60-2F	3.2	9.6	4.0	60.0	2	●
SCD55-3.3-9.9-4-60-2F	3.3	9.9	4.0	60.0	2	●
SCD55-3.4-10.2-4-60-2F	3.4	10.2	4.0	60.0	2	●
SCD55-3.5-10.5-4-60-2F	3.5	10.5	4.0	60.0	2	●
SCD55-3.6-10.8-4-60-2F	3.6	10.8	4.0	60.0	2	●
SCD55-3.7-11.1-4-60-2F	3.7	11.1	4.0	60.0	2	●
SCD55-3.8-11.4-4-60-2F	3.8	11.4	4.0	60.0	2	●
SCD55-3.9-11.7-4-60-2F	3.9	11.7	4.0	60.0	2	●
SCD55-4.0-12.0-4-60-2F	4.0	12.0	4.0	60.0	2	●
SCD55-4.1-12.3-6-60-2F	4.1	12.3	6.0	60.0	2	●
SCD55-4.2-12.6-6-60-2F	4.2	12.6	6.0	60.0	2	●
SCD55-4.3-12.9-6-60-2F	4.3	12.9	6.0	60.0	2	●
SCD55-4.4-13.2-6-60-2F	4.4	13.2	6.0	60.0	2	●
SCD55-4.5-13.5-6-60-2F	4.5	13.5	6.0	60.0	2	●
SCD55-4.6-13.8-6-60-2F	4.6	13.8	6.0	60.0	2	●
SCD55-4.7-14.1-6-60-2F	4.7	14.1	6.0	60.0	2	●
SCD55-4.8-14.4-6-60-2F	4.8	14.4	6.0	60.0	2	●

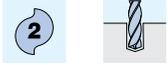
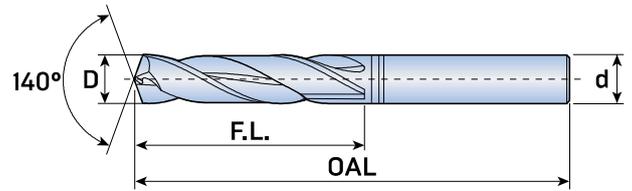
● - Always Stock Available ○ - Make to Order



55 HRC Two Flute SC Twist Drill (3D)
SCD55 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD55-4.9-14.7-6-60-2F	4.9	14.7	6.0	60.0	2	●
SCD55-5.0-15.0-6-60-2F	5.0	15.0	6.0	60.0	2	●
SCD55-5.1-15.3-6-60-2F	5.1	15.3	6.0	60.0	2	●
SCD55-5.2-15.6-6-60-2F	5.2	15.6	6.0	60.0	2	●
SCD55-5.3-15.9-6-60-2F	5.3	15.9	6.0	60.0	2	●
SCD55-5.4-16.2-6-60-2F	5.4	16.2	6.0	60.0	2	●
SCD55-5.5-16.5-6-60-2F	5.5	16.5	6.0	60.0	2	●
SCD55-5.6-16.8-6-60-2F	5.6	16.8	6.0	60.0	2	●
SCD55-5.7-17.1-6-60-2F	5.7	17.1	6.0	60.0	2	●
SCD55-5.8-17.4-6-60-2F	5.8	17.4	6.0	60.0	2	●
SCD55-5.9-17.7-6-60-2F	5.9	17.7	6.0	60.0	2	●
SCD55-6.0-18.0-6-60-2F	6.0	18.0	6.0	60.0	2	●
SCD55-6.1-18.3-8-60-2F	6.1	18.3	8.0	60.0	2	●
SCD55-6.2-18.6-8-60-2F	6.2	18.6	8.0	60.0	2	●
SCD55-6.3-18.9-8-60-2F	6.3	18.9	8.0	60.0	2	●
SCD55-6.4-19.2-8-60-2F	6.4	19.2	8.0	60.0	2	●
SCD55-6.5-19.5-8-60-2F	6.5	19.5	8.0	60.0	2	●
SCD55-6.6-19.8-8-60-2F	6.6	19.8	8.0	60.0	2	●
SCD55-6.7-20.1-8-60-2F	6.7	20.1	8.0	60.0	2	●
SCD55-6.8-20.4-8-60-2F	6.8	20.4	8.0	60.0	2	●
SCD55-6.9-20.7-8-60-2F	6.9	20.7	8.0	60.0	2	●
SCD55-7.0-21.0-8-70-2F	7.0	21.0	8.0	70.0	2	●
SCD55-7.1-21.3-8-70-2F	7.1	21.3	8.0	70.0	2	●
SCD55-7.2-21.6-8-70-2F	7.2	21.6	8.0	70.0	2	●
SCD55-7.3-21.9-8-70-2F	7.3	21.9	8.0	70.0	2	●
SCD55-7.4-22.2-8-70-2F	7.4	22.2	8.0	70.0	2	●
SCD55-7.5-22.5-8-70-2F	7.5	22.5	8.0	70.0	2	●
SCD55-7.6-22.8-8-70-2F	7.6	22.8	8.0	70.0	2	●
SCD55-7.7-23.1-8-70-2F	7.7	23.1	8.0	70.0	2	●
SCD55-7.8-23.4-8-70-2F	7.8	23.4	8.0	70.0	2	●
SCD55-7.9-23.7-8-70-2F	7.9	23.7	8.0	70.0	2	●
SCD55-8.0-24.0-8-70-2F	8.0	24.0	8.0	70.0	2	●
SCD55-8.1-24.3-10-70-2F	8.1	24.3	10.0	70.0	2	●
SCD55-8.2-24.6-10-70-2F	8.2	24.6	10.0	70.0	2	●
SCD55-8.3-24.9-10-70-2F	8.3	24.9	10.0	70.0	2	●
SCD55-8.4-25.2-10-70-2F	8.4	25.2	10.0	70.0	2	●
SCD55-8.5-25.5-10-70-2F	8.5	25.5	10.0	70.0	2	●
SCD55-8.6-25.8-10-70-2F	8.6	25.8	10.0	70.0	2	●
SCD55-8.7-26.1-10-70-2F	8.7	26.1	10.0	70.0	2	●

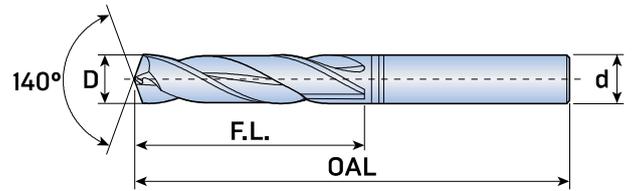
● - Always Stock Available ○ - Make to Order



55 HRC Two Flute SC Twist Drill (3D)
SCD55 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD55-8.8-26.4-10-70-2F	8.8	26.4	10.0	70.0	2	●
SCD55-8.9-26.7-10-70-2F	8.9	26.7	10.0	70.0	2	●
SCD55-9.0-27.0-10-100-2F	9.0	27.0	10.0	100.0	2	●
SCD55-9.1-27.3-10-100-2F	9.1	27.3	10.0	100.0	2	●
SCD55-9.2-27.6-10-100-2F	9.2	27.6	10.0	100.0	2	●
SCD55-9.3-27.9-10-100-2F	9.3	27.9	10.0	100.0	2	●
SCD55-9.4-28.2-10-100-2F	9.4	28.2	10.0	100.0	2	●
SCD55-9.5-28.5-10-100-2F	9.5	28.5	10.0	100.0	2	●
SCD55-9.6-28.8-10-100-2F	9.6	28.8	10.0	100.0	2	●
SCD55-9.7-29.1-10-100-2F	9.7	29.1	10.0	100.0	2	●
SCD55-9.8-29.4-10-100-2F	9.8	29.4	10.0	100.0	2	●
SCD55-9.9-29.7-10-100-2F	9.9	29.7	10.0	100.0	2	●
SCD55-10.0-30.0-10-100-2F	10.0	30.0	10.0	100.0	2	●
SCD55-10.1-30.3-12-100-2F	10.1	30.3	12.0	100.0	2	●
SCD55-10.2-30.6-12-100-2F	10.2	30.6	12.0	100.0	2	●
SCD55-10.3-30.9-12-100-2F	10.3	30.9	12.0	100.0	2	●
SCD55-10.4-31.2-12-100-2F	10.4	31.2	12.0	100.0	2	●
SCD55-10.5-31.5-12-100-2F	10.5	31.5	12.0	100.0	2	●
SCD55-10.6-31.8-12-100-2F	10.6	31.8	12.0	100.0	2	●
SCD55-10.7-32.1-12-100-2F	10.7	32.1	12.0	100.0	2	●
SCD55-10.8-32.4-12-100-2F	10.8	32.4	12.0	100.0	2	●
SCD55-10.9-32.7-12-100-2F	10.9	32.7	12.0	100.0	2	●
SCD55-11.0-33.0-12-100-2F	11.0	33.0	12.0	100.0	2	●
SCD55-11.5-34.5-12-100-2F	11.5	34.5	12.0	100.0	2	●
SCD55-12.0-36.0-12-120-2F	12.0	36.0	12.0	120.0	2	●

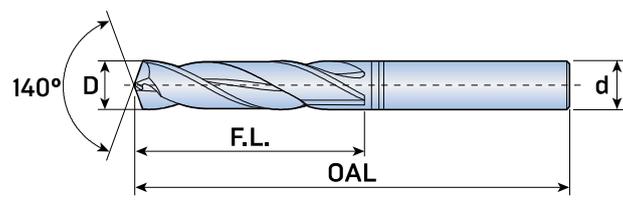
● - Always Stock Available ○ - Make to Order



55 HRC Two Flute SC Twist Drill (5D)
SCD55 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD55-1.0-5-4-34-2F	1.0	5.0	4.0	34.0	2	●
SCD55-1.1-5.5-4-36-2F	1.1	5.5	4.0	36.0	2	●
SCD55-1.2-6-4-38-2F	1.2	6.0	4.0	38.0	2	●
SCD55-1.3-6.5-4-38-2F	1.3	6.5	4.0	38.0	2	●
SCD55-1.4-7-4-40-2F	1.4	7.0	4.0	40.0	2	●
SCD55-1.5-7.5-4-40-2F	1.5	7.5	4.0	40.0	2	●
SCD55-1.6-8-4-43-2F	1.6	8.0	4.0	43.0	2	●
SCD55-1.7-8.5-4-43-2F	1.7	8.5	4.0	43.0	2	●
SCD55-1.8-9-4-46-2F	1.8	9.0	4.0	46.0	2	●
SCD55-1.9-9.5-4-46-2F	1.9	9.5	4.0	46.0	2	●
SCD55-2.0-10-4-49-2F	2.0	10.0	4.0	49.0	2	●
SCD55-2.1-10.5-4-60-2F	2.1	10.5	4.0	49.0	2	●
SCD55-2.2-11-4-60-2F	2.2	11.0	4.0	60.0	2	●
SCD55-2.3-11.5-4-60-2F	2.3	11.5	4.0	60.0	2	●
SCD55-2.4-12-4-60-2F	2.4	12.0	4.0	60.0	2	●
SCD55-2.5-12.5-4-60-2F	2.5	12.5	4.0	60.0	2	●
SCD55-2.6-13-4-60-2F	2.6	13.0	4.0	60.0	2	●
SCD55-2.7-13.5-4-60-2F	2.7	13.5	4.0	60.0	2	●
SCD55-2.8-14-4-60-2F	2.8	14.0	4.0	60.0	2	●
SCD55-2.9-14.5-4-60-2F	2.9	14.5	4.0	60.0	2	●
SCD55-3.0-15-4-60-2F	3.0	15.0	4.0	60.0	2	●
SCD55-3.1-15.5-4-60-2F	3.1	15.5	4.0	60.0	2	●
SCD55-3.2-16-4-60-2F	3.2	16.0	4.0	60.0	2	●
SCD55-3.3-16.5-4-60-2F	3.3	16.5	4.0	60.0	2	●
SCD55-3.4-17-4-60-2F	3.4	17.0	4.0	60.0	2	●
SCD55-3.5-17.5-4-60-2F	3.5	17.5	4.0	60.0	2	●
SCD55-3.6-18-4-60-2F	3.6	18.0	4.0	60.0	2	●
SCD55-3.7-18.5-4-60-2F	3.7	18.5	4.0	60.0	2	●
SCD55-3.8-19-4-60-2F	3.8	19.0	4.0	60.0	2	●
SCD55-3.9-19.5-4-60-2F	3.9	19.5	4.0	60.0	2	●
SCD55-4.0-20-4-60-2F	4.0	20.0	4.0	60.0	2	●
SCD55-4.1-20.5-6-60-2F	4.1	20.5	6.0	60.0	2	●
SCD55-4.2-21-6-60-2F	4.2	21.0	6.0	60.0	2	●
SCD55-4.3-21.5-6-60-2F	4.3	21.5	6.0	60.0	2	●
SCD55-4.4-22-6-60-2F	4.4	22.0	6.0	60.0	2	●
SCD55-4.5-22.5-6-60-2F	4.5	22.5	6.0	60.0	2	●
SCD55-4.6-23-6-60-2F	4.6	23.0	6.0	60.0	2	●
SCD55-4.7-23.5-6-60-2F	4.7	23.5	6.0	60.0	2	●
SCD55-4.8-24-6-60-2F	4.8	24.0	6.0	60.0	2	●

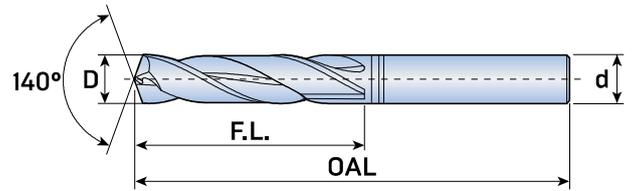
● - Always Stock Available ○ - Make to Order



55 HRC Two Flute SC Twist Drill (5D)
SCD55 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD55-4.9-24.5-6-60-2F	4.9	24.5	6.0	60.0	2	●
SCD55-5.0-25-6-60-2F	5.0	25.0	6.0	60.0	2	●
SCD55-5.1-25.5-6-60-2F	5.1	25.5	6.0	60.0	2	●
SCD55-5.2-26-6-60-2F	5.2	26.0	6.0	60.0	2	●
SCD55-5.3-26.5-6-60-2F	5.3	26.5	6.0	60.0	2	●
SCD55-5.4-27-6-60-2F	5.4	27.0	6.0	60.0	2	●
SCD55-5.5-27.5-6-60-2F	5.5	27.5	6.0	60.0	2	●
SCD55-5.6-28-6-60-2F	5.6	28.0	6.0	60.0	2	●
SCD55-5.7-28.5-6-60-2F	5.7	28.5	6.0	60.0	2	●
SCD55-5.8-29-6-60-2F	5.8	29.0	6.0	60.0	2	●
SCD55-5.9-29.5-6-60-2F	5.9	29.5	6.0	60.0	2	●
SCD55-6.0-30-6-60-2F	6.0	30.0	6.0	60.0	2	●
SCD55-6.1-30.5-8-60-2F	6.1	30.5	8.0	60.0	2	●
SCD55-6.2-31-8-60-2F	6.2	31.0	8.0	60.0	2	●
SCD55-6.3-31.5-8-60-2F	6.3	31.5	8.0	60.0	2	●
SCD55-6.4-32-8-60-2F	6.4	32.0	8.0	60.0	2	●
SCD55-6.5-32.5-8-60-2F	6.5	32.5	8.0	60.0	2	●
SCD55-6.6-33-8-60-2F	6.6	33.0	8.0	60.0	2	●
SCD55-6.7-33.5-8-60-2F	6.7	33.5	8.0	60.0	2	●
SCD55-6.8-34-8-60-2F	6.8	34.0	8.0	60.0	2	●
SCD55-6.9-34.5-8-60-2F	6.9	34.5	8.0	60.0	2	●
SCD55-7.0-35-8-70-2F	7.0	35.0	8.0	70.0	2	●
SCD55-7.1-35.5-8-70-2F	7.1	35.5	8.0	70.0	2	●
SCD55-7.2-36-8-70-2F	7.2	36.0	8.0	70.0	2	●
SCD55-7.3-36.5-8-75-2F	7.3	36.5	8.0	70.0	2	●
SCD55-7.4-37-8-70-2F	7.4	37.0	8.0	70.0	2	●
SCD55-7.5-37.5-8-70-2F	7.5	37.5	8.0	70.0	2	●
SCD55-7.6-38-8-70-2F	7.6	38.0	8.0	70.0	2	●
SCD55-7.7-38.5-8-70-2F	7.7	38.5	8.0	70.0	2	●
SCD55-7.8-39-8-70-2F	7.8	39.0	8.0	70.0	2	●
SCD55-7.9-39.5-8-70-2F	7.9	39.5	8.0	70.0	2	●
SCD55-8.0-40-8-70-2F	8.0	40.0	8.0	70.0	2	●
SCD55-8.1-40.5-10-70-2F	8.1	40.5	10.0	70.0	2	●
SCD55-8.2-41-10-70-2F	8.2	41.0	10.0	70.0	2	●
SCD55-8.3-41.5-10-70-2F	8.3	41.5	10.0	70.0	2	●
SCD55-8.4-42-10-70-2F	8.4	42.0	10.0	70.0	2	●
SCD55-8.5-42.5-10-70-2F	8.5	42.5	10.0	70.0	2	●
SCD55-8.6-43-10-70-2F	8.6	43.0	10.0	70.0	2	●
SCD55-8.7-43.5-10-70-2F	8.7	43.5	10.0	70.0	2	●

● - Always Stock Available ○ - Make to Order



55 HRC Two Flute SC Twist Drill (5D)
SCD55 Series

Description	Dimensions (mm)				Number of Flutes	Stock
	D	F.L.	d	OAL		
SCD55-8.8-44-10-70-2F	8.8	44.0	10.0	70.0	2	●
SCD55-8.9-44.5-10-70-2F	8.9	44.5	10.0	70.0	2	●
SCD55-9.0-45-10-100-2F	9.0	45.0	10.0	100.0	2	●
SCD55-9.1-45.5-10-100-2F	9.1	45.5	10.0	100.0	2	●
SCD55-9.2-46-10-100-2F	9.2	46.0	10.0	100.0	2	●
SCD55-9.3-46.5-10-100-2F	9.3	46.5	10.0	100.0	2	●
SCD55-9.4-47-10-100-2F	9.4	47.0	10.0	100.0	2	●
SCD55-9.5-47.5-10-100-2F	9.5	47.5	10.0	100.0	2	●
SCD55-9.6-48-10-100-2F	9.6	48.0	10.0	100.0	2	●
SCD55-9.7-48.5-10-100-2F	9.7	48.5	10.0	100.0	2	●
SCD55-9.8-49-10-100-2F	9.8	49.0	10.0	100.0	2	●
SCD55-9.9-49.5-10-100-2F	9.9	49.5	10.0	100.0	2	●
SCD55-10-50-10-100-2F	10.0	50.0	10.0	100.0	2	●
SCD55-10.1-50.5-10-100-2F	10.1	50.5	12.0	100.0	2	●
SCD55-10.2-51-10-100-2F	10.2	51.0	12.0	100.0	2	●
SCD55-10.3-51.5-10-100-2F	10.3	51.5	12.0	100.0	2	●
SCD55-10.4-52-10-100-2F	10.4	52.0	12.0	100.0	2	●
SCD55-10.5-52.5-10-100-2F	10.5	52.5	12.0	100.0	2	●
SCD55-10.6-53-10-100-2F	10.6	53.0	12.0	100.0	2	●
SCD55-10.7-53.5-10-100-2F	10.7	53.5	12.0	100.0	2	●
SCD55-10.8-54-10-100-2F	10.8	54.0	12.0	100.0	2	●
SCD55-10.9-54.5-10-100-2F	10.9	54.5	12.0	100.0	2	●
SCD55-11-55-10-100-2F	11.0	55.0	12.0	100.0	2	●
SCD55-11.5-57.5-10-100-2F	11.5	57.5	12.0	100.0	2	●
SCD55-12-60-10-120-2F	12.0	60.0	12.0	120.0	2	●

● - Always Stock Available ○ - Make to Order